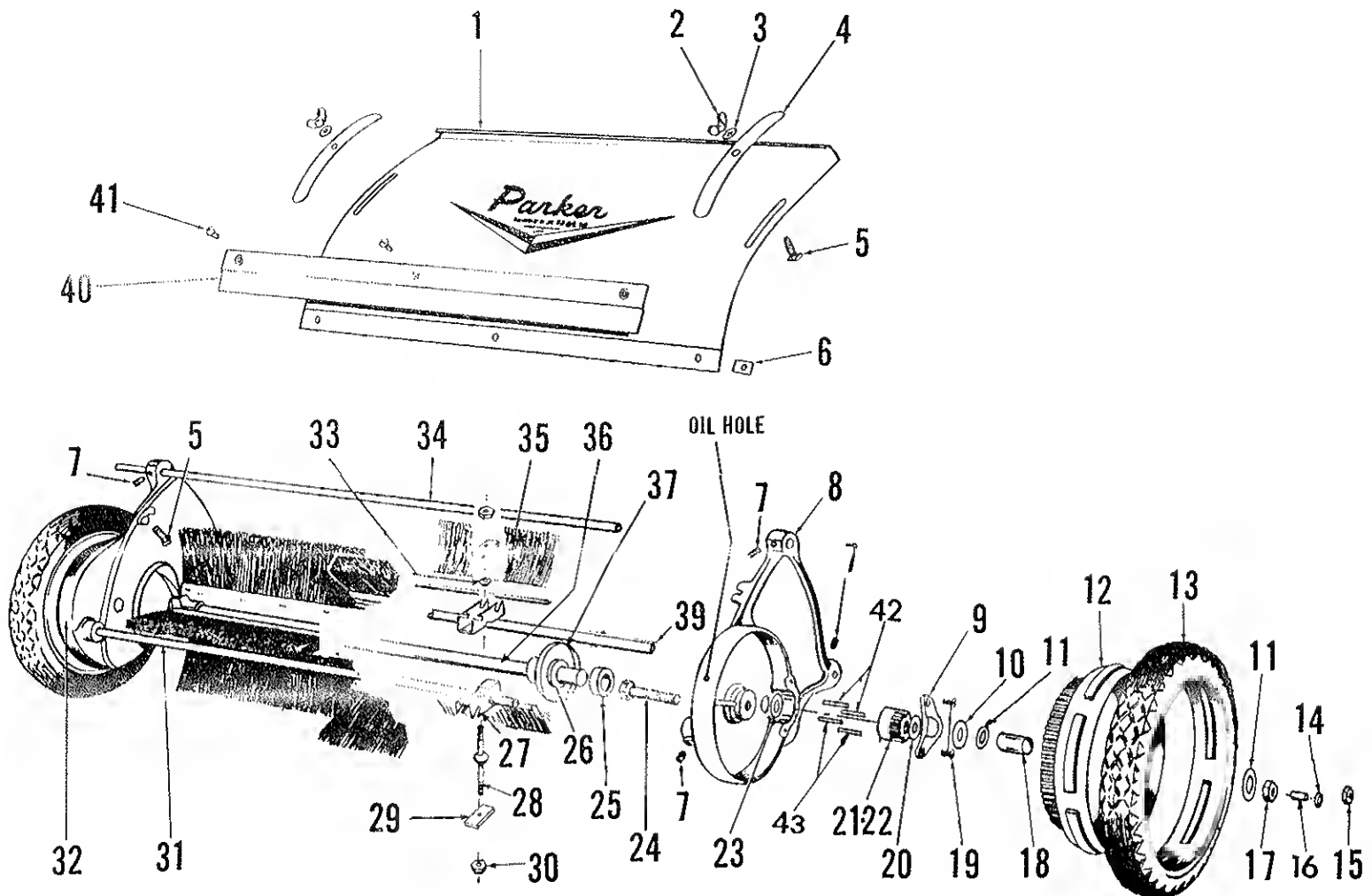


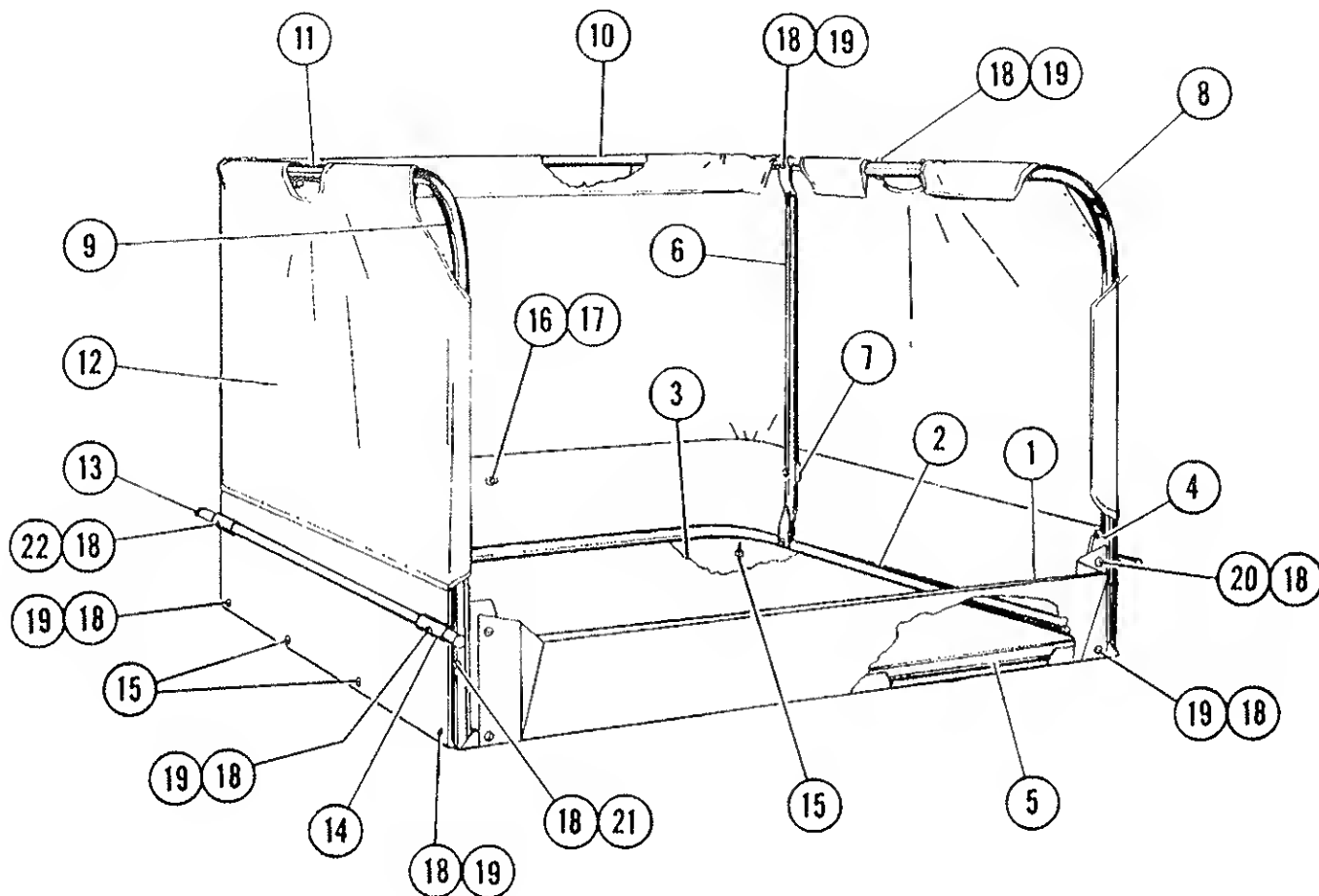
SWEEPER UNIT ASSEMBLY



PARTS LIST

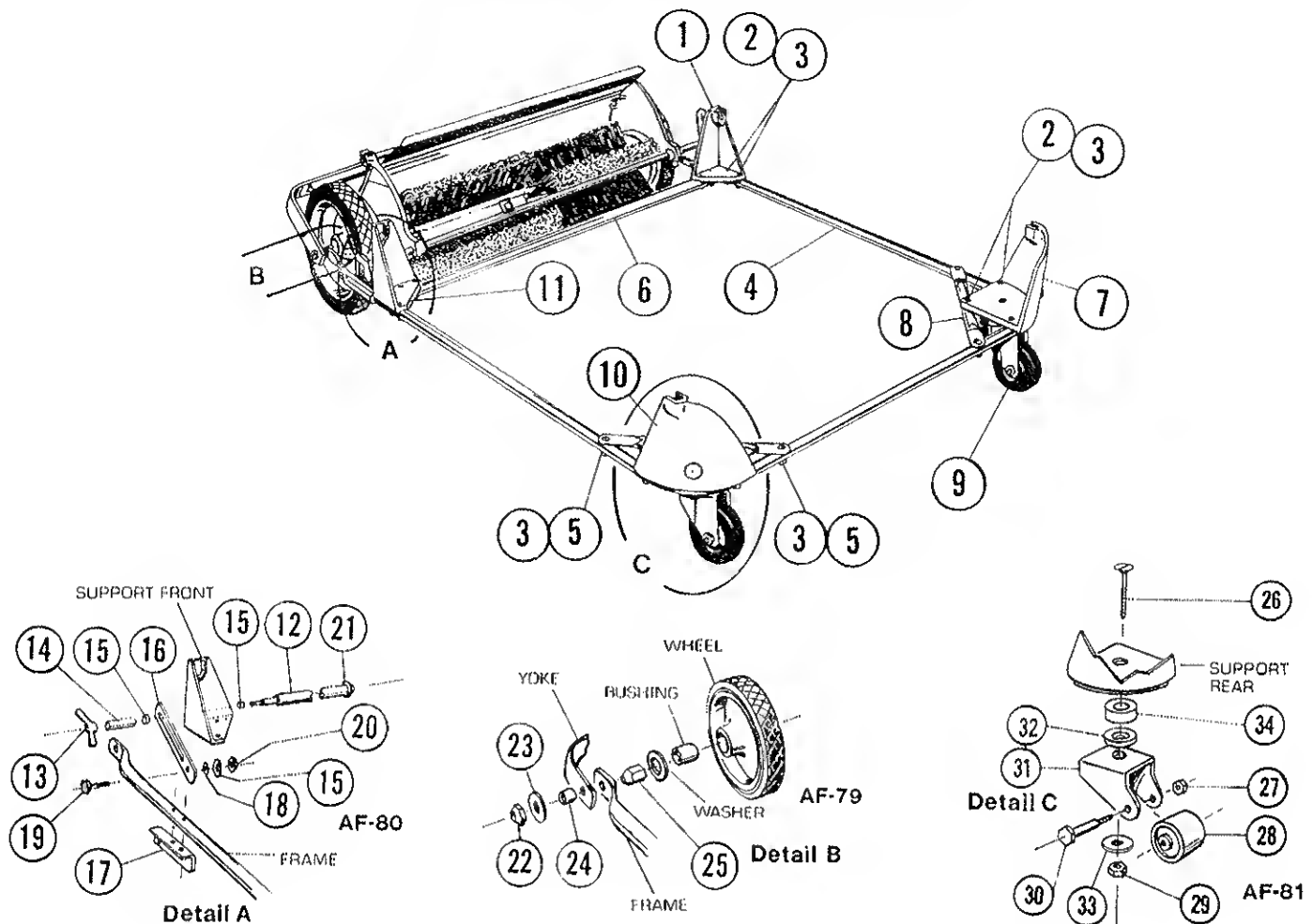
AF-220

Ref. No.	Part No.	Qty. Per Unit	Description of Part	Ref. No.	Part No.	Qty. Per Unit	Description of Part
1	77-120	1	Hood, Suburbanite <i>90-03</i>	22	74-78 *	1	Right Hand Pinion
2	351-516-20	2	Wing Nut 5/16-18	23	30-33-A	2	Special Washer
3	945-516	3	Plain Washer 5/16	24	53-35-A	2	Axle
4	49-11-A	2	Hood Clamp	25	68-60-A	2	Ball Bearing
5	65-516-12	2	Hexagon Cap Screw 5/16-18x3/4	27	74-13-C	8	Brush Bracket
6	346-10	5	Speed Nut #10-24	28	74-16-A	4	Brush Stud
7	560-C-516-10	6	Set Screw 5/16-18 x 3/4	29	69-04-A	8	Brush Clamp
8	76-339-LF	1	Left Hand Side Plate	30	362-416	8	Hexagon Lock Nut 1/4-20
9	59-94	2	Pinion Cover <i>80-01-B</i>	31	68-33-A	1	Front Tie Rod
10	946-816-16	2	Fiber Washer	32	76-338-RF	1	Right Hand Side Plate
11	58-05-A	4	Special Washer	33	75-89-A	4	Retainer
12	58-14-D-1	2	Wheel	34	68-34-A	1	Top Tie Rod
13	75-88-C	2	Tire	35	1200-17-B	8	Brush Strip
14	945-816	2	Plain Washer 1/2	36	79-103-B	1	Reel Shaft
15	368-816	2	Hexagon Jam Nut 1/2-20	37	74-166-B	2	Dust Cover
16	68-44-A	2	Axle Spacer	39	68-35A	1	Adjusting Tube
17	363-816	2	Hexagon Lock Nut 1/2-20	40	68-37	1	Hood Extension <i>90-03</i>
18	58-06-A	2	Sleeve	41	515-10-8	5	Round Head Machine Screw #10-24 x 1/2
19	505-416-18	4	Flat Head Screw 1/4-20 x 1/2	42	74-80 *	4	Roller
20	946-1016-16	2	Fiber Washer	43	76-37 *	4	Tube
21	74-79 *	1	Left Hand Pinion				
*	SA-1580-B	1	PINION KIT CONTAINS ALL * ITEMS				



REF. NO.	PART NO.	QTY. PER UNIT	DESCRIPTION OF PART	REF. NO.	PART NO.	QTY. PER UNIT	DESCRIPTION OF PART
1	68-40-C	1	Extension-Lower Front	14	63-289-A	4	Reinforcement
2	68-54-B	1	Frame-Basket Bottom	15	534-14-8	15	Screw-Sheet Metal-Washer Hex Hd.
3	68-53-E	1	Bottom-Basket	16	515-416-6	1	Screw-Rd. Hd. 1/4-20 x 3/8
4	58-52-C	2	Bracket-Frame	17	346-416	1	Speed Nut 1/4
5	68-55-B	1	Tube-Front Basket	18	365-416	16	Nut-Lock 1/4-20
6	58-125-B	2	Support-Frame	19	65-416-20	4	Bolt-Hex Hd. 1/4-20 x 1 1/4
7	59-77-A	2	Tube Clamp	20	65-416-12	2	Bolt-Hex Hd. 1/4-20 x 3/8
8	58-121-LC	1	Frame-Basket, Front Top L.H.	21	65-416-24	14	Bolt-Hex Hd. 1/4-20 x 1 1/2
9	58-122-RC	1	Frame-Basket, Front Top R.H.	22	65-416-28	2	Bolt-Hex Hd. 1/4-20 x 1 3/4
10	68-56-C	1	Tube-Rear Top Basket	23	69-416-20	4	Bolt Cont. Hd. 1/4-20 x 1 1/4
11	58-124-C	4	Clamp-Handle	24	335-416	4	Nut-Hex Plain 1/4-20
12	SA-802-D	1	Basket-Sub Assembly	25	945-416	4	Washer-Plain 1/4
13	58-126-B	2	Support Rod	26	936-416	4	Washer-I.T. Lock 1/4

BASKET SUPPORT FRAME ASSEMBLY



PARTS LIST

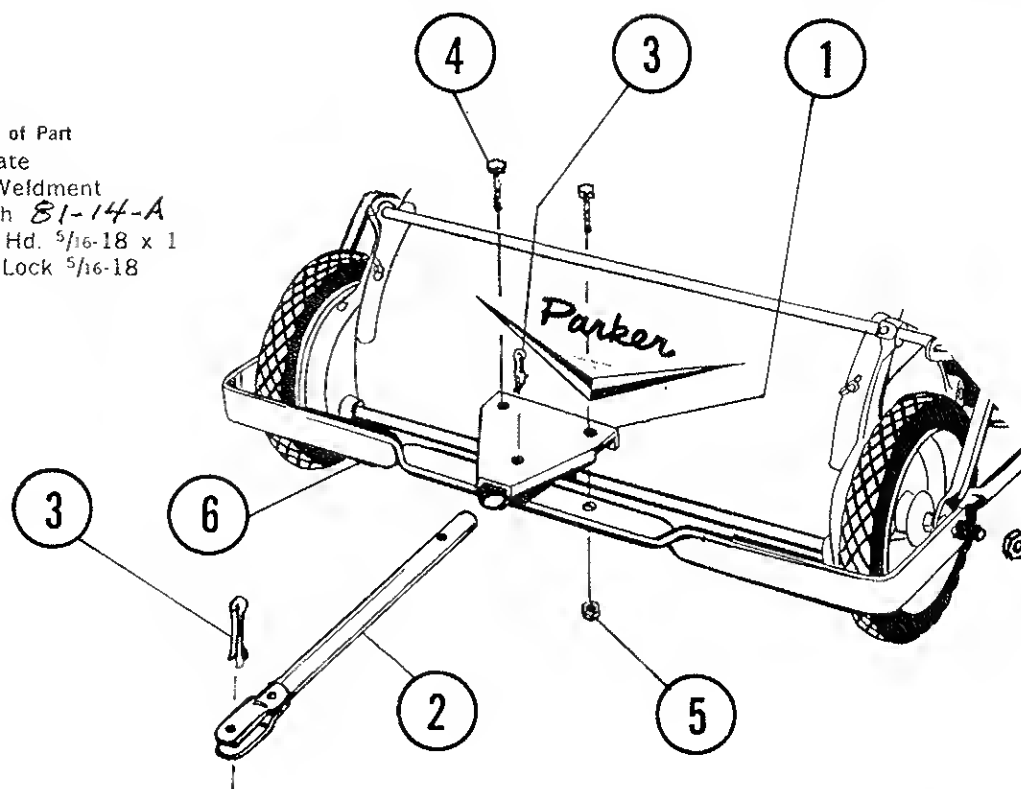
Ref. No.	Part No.	Qty. Per Assembly	Description	Ref. No.	Part No.	Qty. Per Assembly	Description
1	58-58-RC	1	Support-Front R.H.	19	65-516-12	2	Bolt-Hex Hd. 5/16-18 x ¾
2	505-416-24	14	Screw-Flat Hd. ¼-20 x 1½	20	365-516	4	Nut-Lock 5/16-18
3	365-416	18	Nut-Lock ¼-20	21	945-616	1	Washer ¾
4	68-41-D	1	Frame-Basket Support	DETAIL B,			
5	65-416-20	4	Bolt-Hex Hd. ¼-20 x 1 ¼	22	368-816	2	Nut-hex, Self Lock (Thin) ½-20
6	68-43-B	1	Support-Tubular	23	945-816	2	Washer-Flat SAE ½
7	58-51-RE	1	Support-Rear Corner R.H.	24	68-44-A	2	Spacer-Axle
8	58-118-B	2	Brace	25	363-816	2	Nut-Hex, Elastic Stop ½-20 Ref.
9	SA-578-B	2	Caster Assembly	DETAIL C,			
10	58-50-LE	1	Support-Rear Corner L.H.	26	505-516-32	2	Screw-Flat Hd. 5/16-18 x 2
11	58-54-LC	1	Support-Front Corner L.H.	27	365-416	2	Hexagon Locknut ¼-20
DETAIL A,				28	76-58-A	2	Roller
12	68-59-A	1	Bolt-Special	29	365-516	2	Hexagon Locknut 5/16-18
13	73-71-A	1	Nut-Wing 5/16-18 x 2 ½	30	76-202-A	2	Axle
14	60-58-A	1	Spacer	31	76-136-B	2	Fork
15	945-516	5	Washer-Flat 5/16	32	78-130-A	2	Bearing
16	59-59-A	2	Bracket-Brush Adjustment	33	50-230	2	Washer 82-130-B-1
17	68-31-B	2	Support Angle	34	76-325-A	2	Spacer
18	54-227-A	2	Spacer				

PARKER SWEEPER COMPANY Box 1728 Springfield, Ohio 45501

Plate No. 504 (Revised 4-7-80)

PARTS LIST

Ref. No.	Part No.	Qty. Per Unit	Description of Part
1	75-40-B	1	Hitch Plate
2	75-32-B	1	Tongue Weldment
3	74-75-A	2	Pin-Clinch <i>81-14-A</i>
4	65-516-16	2	Bolt-Hex Hd. $\frac{5}{16}$ -18 x 1
5	365-516	2	Nut-Hex Lock $\frac{5}{16}$ -18
6	75-134-B	1	Yoke

**ALWAYS GIVE THE FOLLOWING INFORMATION WHEN
ORDERING REPAIR PARTS:**

- | | |
|-------------------------------|------------------------|
| 1. PART NUMBER (Not Ref. No.) | 3. DESCRIPTION OF PART |
| 2. QUANTITY NEEDED | 4. MODEL No. SU-7636 |

If unable to obtain parts locally, write down above information and send to:
PARKER SWEEPER CO., BOX 1728, SPRINGFIELD, OHIO 45501

Your unit is right hand (R.H.) or left hand (L.H.) as you stand behind it.